

# **BRITISH ACCREDITATION COUNCIL INSPECTION REPORT**

# **Short Course Provider (SCP) Full Inspection**

NAME OF PROVIDER:	Wren Kitchens Manufacturing Training Academy
ADDRESS:	The Nest Falkland Way Barton upon Humber North Lincolnshire DN18 5RL
HEAD OF INSTITUTION:	Mr Trevor Nixon
DATE OF INSPECTION:	7-8 October 2019
ACCREDITATION STATUS AT INSPE	CTION: Unaccredited
DECISION ON ACCREDITATION:	
□ Accreditation awarded for the full the full that is a second to	ıll four-year period
☐ Probation accreditation	
☐ Decision on accreditation deferr	ed
$\square$ Award of accreditation refused	
DATE: 28 November 2019	

#### 1. Background to the institution

Wren Kitchens Manufacturing Training Academy (the Provider) is a part of Wren Kitchens Limited, the largest kitchen manufacturing company in Europe. The Provider has been set up to train employees of the company and offers short work-related courses, which are currently non-accredited, to its own employees. There are three training academies, one at each manufacturing site. Only the Barton upon Humber site, which has over 4,500 employees, will be included in the BAC accreditation.

The Provider started in 2018 with the delivery of some pilot programmes. In 2019, the Provider started to offer its first full year of training. The aims and objectives are to provide training programmes to ensure all employees are fully trained in all requirements of their job roles, including health and safety. It offers a one-day induction programme and short in-house courses mostly one to four hours in length in a range of work-related areas.

Wren Kitchens Limited is owned by a sole proprietor supported by a board of directors. The Health and Safety Environment (HSE) Manager has overall responsibility for the training provision and is supported by the Training Supervisor and a team of training and administration staff.

One floor of the factory is divided up to provide a classroom, a simulated workshop area and computer learning stations. Each academy has a simulated factory, with items such as marshalling trolleys, rollers and racking as well as cabinets, cookers, fridges and larder units so that manual handling and product care training are realistic and carried out in a safe and controlled environment.

#### 2. Brief description of the current provision

The short courses generally run as face-to-face classroom instruction with practical exercises, within a controlled working environment, together with some e-learning instruction and one-to-one training on specialist machines. A wide range of courses are offered such as accident reporting, permit to work, hazardous waste clean-up, manual handling, control of substances hazardous to health (COSHH) and decanting. During the inspection, the induction course was running, together with hazard spotting, hand safety and one-to-one machine training courses.

There are approximately five or six short courses running each week with an average total of 126 participants. At the time of the inspection, there were 56 participants enrolled on five courses. The maximum capacity is 180 participants per week.

The majority of participants are of Polish origin. It also includes United Kingdom nationals with English as their first language and these are the second largest group followed by other nationalities including Lithuanian, Latvian, Romanian, Russian and Portuguese. The training department often provides training in the native tongue of the participants. All employees on the training programmes are aged 18 or over with the majority being male.

Enrolment is on a continuous basis and is controlled by the Training Supervisor. Courses are set up a week in advance depending on the demands of the business. A duplicate course is run every Friday for those who are unable to attend the first course offered.

## 3. Inspection process

The inspection was carried out by one inspector over two days. Staff were interviewed, including the HSE Manager, the Training Manager and the Training Supervisor, as well as human resources personnel and trainers. Meetings were held with participants and staff. Observations of teaching and learning took place and documentation was scrutinised. The organisation co-operated very effectively with the inspection to provide all necessary information.

#### **PART B - JUDGMENT AND EVIDENCE**

The following judgments and comments are based upon evidence seen by the inspector(s) during the inspection and from documentation provided by the organisation.

# INSPECTION AREA - MANAGEMENT, STAFFING AND ADMINISTRATION

1.	The provider is effectively managed						
1.1	The management structure is clearly defined, documented and understood, including the role and extent of authority of any owners, trustees or governing body.	⊠ '	Yes		No		
1.2	The head of the provider and other senior managers are suitably qualified and experienced, understand their specific responsibilities and are effective in carrying them out.	× .	Yes		No		
1.3	There are clear channels of communication between the management and staff including those working at the delivery venue or remotely.	⊠ '	Yes		No		
1.4	The provider has a written statement of its mission and goals that effectively guides its activities, is communicated to all stakeholders and is effectively implemented and regularly reviewed.	⊠ '	Yes		No		
1.5	The provider has a written risk management strategy, which includes financial planning and is effectively implemented and regularly reviewed.	× .	Yes		No		
This s	tandard is judged to be:	Met					
Comn	nents						
	canagement structure is clearly defined through the organisation chart and management authors stood.	ority	is full	У			
exper	SE Manager has overall responsibility for the Provider, supported by the Training Supervisor. Elenced within the industry and suitably qualified for their role. They understand their responsiout effectively.			•	ry		
admir Electr admir	nels of communication are clear, and meetings are held with the training team every morning. histrators confirmed that clear targets are set. Weekly meetings evaluate and record progress a conic systems are also used to communicate information and an application has been devised to distration and collect and collate information quickly. This is still being trialled and adapted but are improving communication and record keeping.	again to sim	st the	e tar the			
The Provider has a written statement of its mission and goals which was presented and agreed by Directors, Site Vice-Principals (VPs) and the Site Health and Safety Managers. The goals focus around health and safety and are clearly communicated and understood by participants. They are very well implemented, regularly updated and reviewed to fit in with current regulations.							
trainir	Risk management is covered by Wren Kitchens. The Provider is integral to the business. All employees undertake relevant training as part of their job-role. No one is allowed to operate a machine alone until they have been trained and passed an assessment.						

2.	The administration of the provider is effective		
2.1	Administrators are suitably qualified and/or experienced, understand their specific responsibilities and duties and are effective in carrying them out.	⊠ Yes	□ No
2.2	The size of the administrative team is sufficient to ensure the effective day-to-day running of the provider.	⊠ Yes	□ No
2.3	The administrative support available to the management is clearly defined, documented and understood.	⊠ Yes	□ No
2.4	Administrative policies, procedures and systems are up-to-date, thorough, well-documented and effectively disseminated across the provider.	☐ Yes	⊠ No
2.5	Data collection and collation systems are effective in supporting the administration of the provider.	☐ Yes	⊠ No
2.6	Participants' and trainers' personal records are sufficiently detailed and regularly updated.	⊠ Yes	□ No
2.7	The provider has a robust security system with policies in place for protecting the data of its participants and trainers.	⊠ Yes	□ No
	tandard is judged to be:	t Met	
Comn	nents		
	nistrators understand their job roles and are suitably qualified and experienced. They receive fective in discharging their responsibilities.	e on the jo	b training and
	ze of the team is sufficient and the available support is clearly documented and understood. rocedures are up to date.	. Administr	rative policies
	any administrative procedures are informally communicated orally within the small team an nented. The documentation of procedures was greatly improved during the inspection.	d are not v	well
	collection systems relating to the identification of training needs and the provision of training duals are effective.	g program	mes to
	rovider has recently introduced student and manager feedback sheets and instituted proced nalysis of feedback.	lures for th	ne collation
	ata regarding aspects, such as performance and feedback, has not, so far, been systematicall nalysed.	y collected	d, collated
Partic comp	ipant and trainer records are regularly updated. There is a robust security system to protect any.	data acros	ss the
•	The control of the co		
3.	The provider recruits appropriate staff		
3.1	,, , , , , , , , , , , , , , , , , , , ,	☑ Yes □	No
	qualified and experienced staff which include, for self-employed staff, the development		
2.2	of a signed performance service level agreement.		NI -
3.2	Experience and qualifications are appropriately checked and verified before	∃ Yes ⊠	No
2.2	recruitment and records are accurately maintained.		No M NA
3.3	The recruitment process for trainers working remotely includes a face-to-face online interview.	∃ Yes □	No ⊠ NA
3.4		☐ Yes ⊠	No
J. <del>T</del>	for trainers, includes regular, scheduled course delivery observations.	. 1C3 🖂	140
3.5		☐ Yes □	No

	professional development.			
This	standard is judged to be:	☐ Met	☑ Partially Met	□ Not Met
Com	ments			
new	ies and procedures for staff recruitment are the respo starter forms are issued and right to work checks are o ing department.	-		
3.2 E	xperience and qualifications are not always verified ar	nd records o	f references being ta	aken up are incomplete.
There	e are no trainers working remotely.			
of co	e is an appropriate appraisal system for reviewing staf urse delivery has been recently developed and observ edures.	-	_	
enco	or trainers, the appraisal system has not to date include urage development and consistency. Appraisals do no agerial and administrative staff receive appropriate tra	t include a n	nonitored developm	nent action plan.
	orted in their professional development and the Provi			•
4.	Publicity materials, both printed and online, provide the provider and its courses			
4.1	Text and images provide an accurate depiction of the facilities and the range and nature of resources and	•	•	⊠ Yes □ No
4.2	Information on the courses available is comprehens			⊠ Yes □ No
4.3	The provider's key policies are accessible through the	ne website.		☐ Yes ⊠ No
	standard is judged to be:	☐ Met	⊠ Partially Met	□ Not Met
	city materials, both printed and online give an accurat	te picture of	Wren Kitchens Limi	ited, which includes location,
	sises, resources and facilities.	·		
to un pre-c	ed information on courses is available. The Provider's dertake when they are informed of their place on a colourse information to employees and give details of the able courses and what they cover on every employees	ourse. Steps le training pr	have been taken red ogrammes on offer	cently to provide appropriate . There is now a brochure of
perso	Provider's policies are available on a shared cloud-base onnel with supervisor status or above. In addition, all popriate as all the participants are employees of the Pro	policies are o	•	-
4.3 T	he Provider's policies are not on the website to impro	ve their acce	essibility and to raise	e awareness.

5.	The provider takes reasonable care to recruit and register suitable participants for	its courses
5.1	The provider ensures that the specific courses on which participants are registered are likely to meet the participants' expectations and needs.	⊠ Yes □ No
5.2	Entry requirements for each course, including those relating to language ability, where applicable, are set at an appropriate level and clearly stated in the course descriptions read by prospective participants.	□ Yes □ No ⊠ NA
5.3	A formal application and selection process ensures that participants meet the entry requirements.	☐ Yes ☐ No ☒ NA
5.4	Applicants are provided with sufficient information to enable them to make a judgment on the suitability of the courses and their delivery methods and can discuss any concerns before registration.	⊠ Yes □ No
5.5	The provider replies to all application enquiries in line with its appropriate target response times and all stakeholders are briefed properly on the nature and requirements of its programmes.	□ Yes □ No ⊠ NA
5.6	Overseas recruitment agents are properly selected, briefed, monitored and evaluated.	☐ Yes ☐ No ☒ NA
5.7	The provider has effective systems to identify participants who have special educational needs and disabilities requiring additional learning support or other assistance.	⊠ Yes □ No
This s	tandard is judged to be:	□ Not Met
Comn	nents	
	rovider ensures the training is relevant to the workplace and meets the needs of the posterior requirements as all participants are employees.	participants very well. There
	nation on all courses is available on noticeboards throughout the factory and there are less between the employees, the staff in the training academy and the Head of the Pro	_
	ipants are chosen by the company to receive necessary training for their job roles. Th o recruitment agents are used.	ere is no application process
Trans	rovider offers effective support for participants with language needs. Courses are run lators for other languages are used where necessary. Participants with other needs are ble them to reach the required level of understanding or skill.	_
6.	There is an appropriate policy on participant attendance and punctuality and effect to enforce it	tive procedures and systems
6.1	There is a clear policy on participant attendance and punctuality, which is communicated to all participants and other stakeholders.	⊠ Yes □ No
6.2	Accurate and secure records of attendance and punctuality at each session are kept for all participants, collated centrally and regularly reviewed.	⊠ Yes □ No □ NA
6.3	Participant absences are followed up promptly and appropriate action is taken.	⊠ Yes □ No □ NA
	tandard is judged to be:	□ Not Met
Comn	nents	

Accu	rate records are kept of attendance in each session. These are then collated electronically and	d re	viewe	ed w	eekly.
	cipant absence is followed up promptly. If they are unable to attend a training session, they a on at the end of the week instead.	itter	nd the	e du <sub>l</sub>	olicate
7.	The provider has effective systems to monitor its own standards and assess its own perforance a view to continuous improvement	rma	ance v	with	
7.1	There are effective systems for monitoring and periodically reviewing all aspects of the provider's performance.	$\boxtimes$	Yes		No
7.2	The provider has effective mechanisms for obtaining feedback from participants and other relevant stakeholders, such as staff, partners and employers, on all aspects of the provider's provision, including formal participant representation where appropriate.	$\boxtimes$	Yes		No
7.3	Feedback is obtained, recorded and analysed on a regular basis.		Yes	$\boxtimes$	No
7.4	The feedback is reviewed by management and appropriate action is taken.		Yes	$\boxtimes$	No
7.5	There is a mechanism for reporting to the participants what the provider has done in response to their feedback.	$\boxtimes$	Yes		No
7.6	Reports are compiled at least annually, which include the results of the provider's performance reviews, an analysis of appropriate data, including participant feedback, and action plans.		Yes	$\boxtimes$	No
7.7	Action plans are implemented and regularly reviewed with outcomes reported to management.	$\boxtimes$	Yes		No
This :	standard is judged to be: $\square$ Met $\boxtimes$ Partially Met $\square$ Not	Me	:t		
Com	ments				

There is an appropriate attendance policy. All participants are employees and therefore already on site so attendance

levels are good and punctuality is not an issue.

desig	Effective quality assurance systems for reviewing performance are in place. Participation satisfaction surveys have been designed and were used during the inspection. A system for obtaining feedback from other stakeholders has also been instituted.					
proce	7.3 Recording and analysis of feedback had not been done by the time of this inspection although processes and procedures have now been changed and in future will include the regular collection, collation and analysis of student feedback.					
objec	eedback had not been collected and reviewed at the time of this inspection. However, the Prostives and targets for 2019, now includes feedback forms to monitor and analyse training cours eetings to discuss and analyse feedback data.					
There	e is a mechanism for responding to participant feedback on company notice boards.					
	here are plans to compile monthly reports which will inform the 2019 annual evaluation report hmark for 2020.	t. This w	ill pro	vide a		
	n plans are being used to improve provision and are implemented effectively and monitored in agement. An annual quality improvement action plan will be completed at the end of the first f	_				
INSPE	ECTION AREA – TEACHING, LEARNING AND ASSESSMENT  Course management is effective					
8.1	There is a suitably qualified and/or experienced course manager or management team	⊠ Yes		No		
	with responsibility for course delivery and the management of the trainers.					
8.2	Training sessions are timetabled and rooms are allocated appropriately for the courses offered.	⊠ Yes		No		
8.3	The allocation of trainers to courses provides a consistent learning experience and delivery is monitored to ensure consistency across all provision.	⊠ Yes		No		
8.4	The commissioning of individual course materials is managed effectively and the content and style of the materials are checked to ensure standardisation across the provision.	⊠ Yes		No		
8.5	There are appropriate policies and procedures for the acquisition of teaching / training and learning resources, which ensure that all trainers have access to the appropriate quantity and quality of resources on the day(s) of the course for the benefit of the participants.	⊠ Yes		No		
This s	standard is judged to be:	Met				
Comr	ments					
encou unde	ourse management team is suitably experienced and qualified and further professional develouraged. The course design ensures that the needs of the participants are met and they develours rstanding and skills to perform their job roles effectively and safely. Trainers are managed effectively and safely.	the ned	essar	у		
Traini	ing sessions are timetabled efficiently and the training area is highly appropriate for the training	ng delive	ry.			
The n	nembers of the training team work closely together to provide a consistent training experience	e. Trainir	ng ses	sion		

observations take place making use of a recently designed observation form template.

Delivery is supported by well-designed training resources with a consistent style. These are matched very effectively to

There are appropriate procedures for resource acquisition requests. Trainers have access to appropriate resources that are relevant to the needs of the participants and include simulated learning activities making use of real equipment which allows them to learn in a safe and controlled environment.    Particular	tne tr	aining needs of the business.			
9. The courses are planned and designed in ways that enable participants to succeed 9.1 The courses' design and content reflect current knowledge and practice and are	There	are appropriate procedures for resource acquisition requests. Trainers have access to a	appropria	te resources tha	at
9. The courses are planned and designed in ways that enable participants to succeed 9.1 The courses' design and content reflect current knowledge and practice and are gregularly reviewed and revised. 9.2 Courses are designed in ways that allow participants to develop the knowledge and skills required for final examinations and/or assessments or which meet the needs of their employers. 9.3 Course materials are designed for a specific and clearly stated level of study and include appropriate support material. 9.4 Course materials are appropriately presented and sufficiently comprehensive to yes   No   NA include appropriate support material. 9.5 Teaching/training sessions maintain an appropriate focus on any assessment   yes   No   NA objectives or statement of intended learning outcomes established by the awarding and/or examination body. 9.6 The courses are designed so that participants are encouraged and enabled to develop independent learning skills. 9.7 The academic and/or professional backgrounds and particular support needs of participants are taken into account in the planning and design of the course.  This standard is judged to be:   Met   Partially Met   Not Met    Comments  The design and content of courses are constantly revised to reflect current knowledge and practice and meet the training needs of employees very well. There is also an annual review to ensure the course content accurately reflects the current health, safety and environmental policies.  Courses enable participants to develop the knowledge and skills demanded by their employers. Training programmes meet specific needs and include appropriate and relevant support material.  There is no awarding body, however, there is an appropriate focus on the learning outcomes demanded by the business.  The language skills of the employees are taken into account and training is often delivered in their native language. At other times interpreters are used to ensure understanding.  10. Trainers are suitable for the courses to which they are allocate	are re	elevant to the needs of the participants and include simulated learning activities making	use of re	al equipment	
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9.3 Course materials are designed for a specific and clearly stated level of study and		•			
include appropriate support material.   Course materials are appropriately presented and sufficiently comprehensive to   Yes   No enable participants to achieve the course objectives.	0.3		▽ Voc		^
9.4 Course materials are appropriately presented and sufficiently comprehensive to	5.5		△ 162		٦.
enable participants to achieve the course objectives.  Teaching/training sessions maintain an appropriate focus on any assessment	9.4		⊠ Yes	□ No	
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This standard is judged to be:	0.7				
This standard is judged to be:	9.7	· · · · · · · · · · · · · · · · · · ·	⊠ Yes	⊔ No	
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The language skills of the employees are taken into account and training is often delivered in their native language. At other times interpreters are used to ensure understanding.  Trainers are suitable for the courses to which they are allocated and are effective in their delivery  10.1 Trainers have a level of subject knowledge, pedagogic and communication skills which allows them to deliver courses effectively.  10.2 Trainers are supported in their continuing professional development and are enabled ∀es No Na to develop further pedagogic techniques to enhance the learning of participants.  10.3 Trainers respond to the different backgrounds and particular support needs of ∀es No participants in their delivery of the teaching/training sessions.  10.4 Trainers employ effective strategies to involve all participants in active participation ∀es No and to check their understanding of concepts and course content.	meet	specific freeds and include appropriate and relevant support material.			
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<ul> <li>10. Trainers are suitable for the courses to which they are allocated and are effective in their delivery</li> <li>10.1 Trainers have a level of subject knowledge, pedagogic and communication skills which allows them to deliver courses effectively.</li> <li>10.2 Trainers are supported in their continuing professional development and are enabled to develop further pedagogic techniques to enhance the learning of participants.</li> <li>10.3 Trainers respond to the different backgrounds and particular support needs of participants in their delivery of the teaching/training sessions.</li> <li>10.4 Trainers employ effective strategies to involve all participants in active participation and to check their understanding of concepts and course content.</li> </ul>	The la	inguage skills of the employees are taken into account and training is often delivered in	their nati	ve language. At	
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to develop further pedagogic techniques to enhance the learning of participants.  Trainers respond to the different backgrounds and particular support needs of participants in their delivery of the teaching/training sessions.  Trainers employ effective strategies to involve all participants in active participation and to check their understanding of concepts and course content.  Yes □ No No and to check their understanding of concepts and course content.	10.1			- 1 <b>10</b>	
Trainers respond to the different backgrounds and particular support needs of participants in their delivery of the teaching/training sessions.  Trainers employ effective strategies to involve all participants in active participation and to check their understanding of concepts and course content.  Yes □ No and to check their understanding of concepts and course content.	10.2	Trainers are supported in their continuing professional development and are enabled	⊠ Y	es 🗆 No 🗆 N	1A
participants in their delivery of the teaching/training sessions.  10.4 Trainers employ effective strategies to involve all participants in active participation and to check their understanding of concepts and course content.   ✓ Yes □ No		to develop further pedagogic techniques to enhance the learning of participants.			
Trainers employ effective strategies to involve all participants in active participation    ✓ Yes ✓ No and to check their understanding of concepts and course content.	10.3	· · · · · · · · · · · · · · · · · · ·	× Y	es 🗆 No	
and to check their understanding of concepts and course content.	4.0				
	10.4		⊠ Y	es ⊔ No	
This standard is judged to be:   ☑ Met □ Partially Met □ Not Met		and to check their understanding of concepts and course content.			
	This s	tandard is judged to be: ⊠ Met □ Partially Met □	☐ Not Me	t	

_					
$\Gamma$	m	m	Δ	n	tc

Trainers have good subject knowledge and deliver courses effectively.

There is an ethos of on-the-job training and trainers are supported in their continuing professional development and encouraged to develop their teaching skills.

Trainers respond to different needs of their participants, particularly their language needs. Interpreters are used where necessary. Participants needing more help are given extra time and support.

Effective strategies are used by trainers to engage participants and training includes how to handle real situations in a simulated and controlled environment. Training also takes place on the shop floor in the working environment and participants are not signed off to operate machines, for example, until their skills have been thoroughly assessed.

Questioning is generally used effectively to monitor understanding, although in a minority of cases only some of the more confident participants answered and it was unclear if all participants had understood. Additional worksheets and computer-based learning enable trainers to check the learning and comprehension of the participants effectively.

The classes are delivered by a trainer who uses English or Polish according to the language needs of the class to ensure consistency.

11.	Participants receive appropriate assessment and feedback on their performance are effectively monitored	and progre	ss, both of which
11.1	Courses include a schedule of assessments, the procedures and criteria for which	⊠ Yes	□ No □ NA
	are available in writing and are provided in advance to participants and trainers.		
11.2	Ongoing assessments appropriately reflect the content and standards of final assessments.	⊠ Yes	□ No □ NA
11.3	Assessment outcomes are monitored to enable the identification of participants who are not making satisfactory progress and prompt intervention takes place if required.	⊠ Yes	□ No □ NA
11.4	Participants are made aware of how their progress relates to their target level of achievement.	⊠ Yes	□ No □ NA
11.5	Additional support and/or advice on alternative programmes are provided to participants who are judged not to be making sufficient progress.	⊠ Yes	□ No □ NA
11.6	Feedback is given to individual participants on a regular basis, tailored to meet their specific needs and constructive in its nature and delivery.	⊠ Yes	□ No
11.7	Participants have appropriate access to trainers outside the scheduled course delivery time.	⊠ Yes	□ No □ NA
11.8	The provider takes appropriate steps to identify and discourage cheating and plagiarism and penalises offenders.	☐ Yes	□ No ⊠ NA
11.9	Realistic deadlines are set and communicated well in advance to participants and any required coursework and revision periods are scheduled in advance.	☐ Yes	□ No ⊠ NA
11.10	Prompt action is taken when participants miss deadlines or when the work submitted is not of a satisfactory standard.	☐ Yes	□ No ⊠ NA
This sta	ndard is judged to be: ⊠ Met □ Partially Met	□ Not Met	

#### Comments

Relevant courses, such as machine training, include a schedule of assessments with written procedures and criteria which are provided in advance to participants and trainers. All assessment must be successfully completed before participants are allowed to operate a machine by themselves. Assessment outcomes are monitored and extra support provided if necessary.

Partici	cipants are aware of their progress and what they need to	do to re	ach the required stan	dard.	
	ional support is provided to participants who do not mak are not able to develop the required skills, they are move				
machi	Constructive feedback is given to individual participants on a regular basis. This is particularly true in the one-to-one machine training courses where employees undertake assessments to judge their proficiency before they can operate the machinery alone.				
The Pr	Provider operates an open-door policy and participants ca	n raise qı	ueries with members	of staff at an	y time.
Plagia	arism is not a relevant the nature of the courses.				
	se work is not a requirement and, although participants' crement for revision periods. Deadlines are not applicable	•	nce is assessed in their	job role, the	ere is no
12.	The provider offers courses leading to accredited awar (if applicable)	ds grant	ed by recognised awa	rding bodies	5
This st	standard is judged to be:	□ Met	☐ Partially Met	□ Not Met	⊠ NA
Comm	nents				
13.	There is a clear rationale for courses leading to unaccretible basis of the outcomes of formal internal assessmen			awards that	are made on
13.1	There is a clear statement of the level claimed relative t evidence that participants who receive the award meet that level.	o the RQ	F, CQFW or SCQF and	☐ Yes	□ No □ NA
13.2	There is evidence of the extent to which the awards are employment or further study.	accepte	d for the purposes of	☐ Yes	□ No □ NA
13.3	External moderators are involved in the assessment pro	ocess.		☐ Yes	□ No □ NA
		□ Met	☐ Partially Met [	□ Not Met	⊠ NA
Comm	ments				
14.	There are satisfactory procedures for the administration (if applicable)	on of exa	minations and other	means of ass	sessment

14.1	The provider complies with the requirements of the relevant awarding bodies in terms of examination security and administration.	☐ Yes	□ No □ NA		
14.2	For internal awards, there are effective systems in place for examination security and administration.	☐ Yes	□ No □ NA		
14.3	For internal awards, there are clear procedures for participants to appeal against their marks.	☐ Yes	□ No □ NA		
This s	tandard is judged to be:	□ Not Met	⊠ NA		
Comn	nents				
15.	There is appropriate provision of advice for participants intending to proceed to enhigher/further education (if applicable)	mployment o	or		
15.1	Participants have access to advice from an appropriate staff member on further study and career opportunities.	⊠ Yes	□ No □ NA		
15.2	If the provider offers courses preparing participants for higher/further education, they have access to prospectuses and advice from a designated staff member both on selecting courses and institutions and on the application process.	☐ Yes	□ No ⊠ NA		
This s	This standard is judged to be:   ☑ Met ☐ Partially Met ☐ Not Met ☐ NA				
Comr					
anoth	e are four recognised employment levels within the company and participants can proger. Relevant information is provided on how this can be achieved where appropriate. rovider does not offer courses preparing participants for further or higher education.	-	ne level to		
INSPE	ECTION AREA - PARTICIPANT WELFARE  Participants receive welfare support appropriate to their age, background and circ	umstances			
16.1	There is at least one named staff member responsible for participant welfare who is suitably trained and/or experienced, accessible to all participants and available to provide advice.		□ No		
16.2	Participants receive appropriate information, advice and guidance before the start of the course.	of ⊠ Yes	□ No □ NA		
16.3	Participants receive an appropriate induction and relevant information at the start of the programme.	of 🛛 Yes	□ No		
16.4	Participants are issued with a contact number for out-of-hours and emergency support.	☐ Yes	□ No ⊠ NA		
16.5	The provider has policies to avoid discrimination and a procedure for dealing with ar abusive behaviour, including cyberbullying, and these are effectively implemented.	ny ⊠ Yes	□ No		
16.6	Effective safeguarding arrangements are in place for participants under the age of 18 and vulnerable adults, which are regularly reviewed.	8 □ Yes	□ No ⊠ NA		
16.7	A suitable policy and effective arrangements are in place to protect participants from the risks associated with radicalisation and extremism.	n 🗌 Yes	⊠ No		

16.8 There is an e-policy in place that references any existing staff and participant codes   ☐ No ☐ NA
of conduct and covers participants' on-site use of social media and devices such as
mobile telephones, tablets and cameras.  16.9 The provider collects contact details for participants and their next of kin and ⊠ Yes □ No
appropriate staff can access the information quickly and easily, in and out of normal
operating hours.
This standard is judged to be: □ Met ⊠ Partially Met □ Not Met
Comments  The Used of the Dravider is suitably synarioused and is responsible for portionant walfare. He has an even deep relieve
The Head of the Provider is suitably experienced and is responsible for participant welfare. He has an open-door policy and is available to provide advice. He is supported effectively by the Training Supervisor.
Participants are able to access pre-course information before the start of the course by obtaining it from the notice board. The courses they do are required by their job roles and they are informed when there is a place for them. Participants receive an appropriate induction and relevant information when the course starts.
All participants are employees of the company and there is no need for them to make contact with the Provider out of hours.
There are policies to promote equal opportunities and avoid discrimination, together with procedures for dealing with abusive behaviour including cyber-bullying. These policies are contained in the Employee Handbook.
There are no participants under the age of 18.
There is a risk assessment in place to minimise the risks associated with radicalisation and extremism. The HSE Manager and the Training Supervisor have received suitable training.
16.7 However, other trainers have not yet received training in the prevention of radicalisation and extremism. A suitable policy has been written but has not yet been signed off and is, therefore, not yet available for implementation.
The employees' handbook includes a suitable e-policy.
The company has all necessary contact details which can be accessed quickly when necessary.
17. International participants are provided with specific advice and assistance (if applicable)
17.1 International participants receive appropriate advice before their arrival on
travelling to and living in their host country.
17.2 International participants receive an appropriate induction upon arrival covering
17.3 Information and advice specific to international participants continues to be
available throughout their course of study.
17.4 Provision of support takes into account cultural and religious considerations.
This standard is judged to be: □ Met □ Partially Met □ Not Met □ NA  Comments

18.	The fair treatment of participants is ensured					
18.1	Participants apply for and are enrolled on courses under fair and transparent contractual terms and conditions, which include appropriate refund arrangements	□ <b>Y</b>	es/	□ N	o 🗵	NA
18.2	and a cooling-off period  Participants have access to a fair complaints procedure of which they are informed in writing at the start of the course.	× Y	⁄es	□ N	0	
18.3	Participants are advised of BAC's complaints procedure.	□ <b>\</b>	⁄es	□ N	o 🗵	NA
This s	tandard is judged to be: ⊠ Met □ Partially Met □	] Not N	Met			
Comn	nents					
All en	nployees are expected to attend relevant courses as part of their conditions of employments	ent.				
	ipants have access to an appropriate grievance and complaints procedure, about which duction.	they a	re in	forme	d dur	ing
19.	Where residential accommodation is offered, it is fit for purpose, well maintained an	d annı	ronri	ately s	uner	vised
19.1	Any residential accommodation is clean, safe and of a standard which is adequate to meet the needs of participants.	☐ Ye		□ No		Viocu
19.2	Any residential accommodation, where participants under 18 are accommodated, is open to inspection by the appropriate authorities, including Ofsted.	☐ Y6	es	□ No		NA
19.3	Clear rules regarding fire safety and other health and safety procedures are in place and appropriate precautions are taken for the security of participants and their property.	□ Ye	es	□ No		
19.4	A level of supervision is provided which meets the needs of participants.	☐ Ye	es	□ No		
19.5	Appropriate measures are in place to ensure that participants under the age of 18 and those over the age of 18 are separated when allocating accommodation.	☐ Ye	es	□ No		NA
This s	tandard is judged to be:	Not N	Met	⊠N	Α	
Comn	nents					
20.	The welfare of participants in homestay accommodation is ensured and the provider hosts is properly managed (if applicable)	's rela	tions	ship wi	th th	e
20.1	Due care is taken in selecting home-stay accommodation which both provides a safe ar comfortable living environment for participants and is appropriately located for travel to the provider and back.		□ Y	'es [	□ No	ı
20.2	Any home-stay accommodation is inspected before participants are placed and is subjeto regular re-inspection by a responsible representative or agent of the provider.	ct	□ Y	'es [	□ No	ı
20.3	The provider has appropriate contracts in place with any hosts, clearly setting out the rules, terms and conditions of the provision.		□ Y	es [	□ No	1
20.4	Appropriate advice and support is given to both hosts and participants before and during the placement.	ng	□ Y	es [	No	1

20.5	Clear monitoring procedures are in place with opportunities for participant feedback and $\Box$ Yes $\Box$ No prompt action taken in the event of problems.				
This s	tandard is judged to be:	☐ Met	☐ Partially Met	□ Not Met ⊠ NA	
Comn	nents				
21.	Participants have access to an appropriate social pro area (if applicable)	gramme a	nd information on l	eisure activities in the	e local
21.1	Participants are provided with appropriate informatio participation at events and other leisure activities whi			☐ Yes ☐ No	□ NA
21.2	The social programme is responsive to the needs and	wishes of	participants.	☐ Yes ☐ No	□ NA
21.3	Any activities within the social programme have been their affordability for the majority of participants.	chosen wi	th consideration fo	r 🗌 Yes 🗌 No	□ NA
21.4	The activities organised by the provider are effectively adult representative with suitable qualifications and/o	•	, ,	☐ Yes ☐ No	□ NA
21.5	Off-site social activities are subject to an appropriate safeguards are put in place as a result.	risk assess	ment and suitable	☐ Yes ☐ No	□ NA
This s	tandard is judged to be:	☐ Met	☐ Partially Met	□ Not Met ⊠ NA	
INSPE	ECTION AREA – PREMISES AND FACILITIES  The provider has formal arrangements in place that repremises	mean it ha	s possession of and	/or access to suitable	1
22.1	The provider has formal arrangements in place that m access to suitable premises.	ean it has	possession of and/o	or 🛛 Yes 🗌 No	
22.2	The provider has access to suitable external premises nature for training purposes.	of a temp	orary or occasional	□ Yes □ No	⊠ NA
This s	tandard is judged to be:	⊠ Met	☐ Partially Met	□ Not Met	
Comr					
The c	ompany owns all its manufacturing and training sites. A	dditional e	external premises ar	e not needed.	
23.	The premises provide a safe, secure and clean enviro	nment foi	· participants and st	aff	

23.1	Access to the premises is appropriately restricted and secured.	⊠ Yes	□ No	
23.2	The premises are maintained in an adequate state of repair, decoration and cleanliness.	⊠ Yes	□ No	
23.3	There are specific safety rules in hazardous areas, for example, science laboratories, which are readily accessible to participants, staff and visitors.	⊠ Yes	□ No	□ NA
23.4	General guidance on health and safety is made available to participants, staff and visitors.	⊠ Yes	□ No	
23.5	There is adequate signage inside and outside of the premises and notice boards for the display of general information.	⊠ Yes	□ No	
23.6	There is adequate circulation space for the number of participants and staff accommodated, and a suitable area in which to receive visitors.	⊠ Yes	□ No	
23.7	There are toilet facilities of an appropriate number and level of cleanliness.	⊠ Yes	□ No	
23.8	There is adequate heating and ventilation in all rooms.	⊠ Yes	□ No	
This s	tandard is judged to be:	□ Not Me	t	
			++	
-	remises provide an excellent, very secure environment. Access is appropriately restric ed continuously by a dedicated security team.	ted and er	itrances a	re
The p	remises are well maintained and in an excellent state of repair, decoration and cleanli	iness.		
⊔oal+l	and cafety are given a high priority throughout the company with well implemented	l procedur	oc and cno	sific
	n and safety are given a high priority throughout the company with well implemented	-	-	
	rules in hazardous areas. All visitors must wear high visibility jackets and be accompa			
	ployees on safe practices. General guidance is given to visitors at the gate when they ifety information on the computer before being issued with a badge.	must ackn	owieage i	ne neaith
There board	is adequate signage regarding emergency exits and other health and safety requirem s.	ents, inclu	ding on no	otice
Facilit	ies are excellent with sufficient space for all necessary activities.			
Toilet	facilities are clean, hygienic and of sufficient number.			
Heati	ng and ventilation are adequate and air conditioning has been installed in the training	rooms.		
24.	Training rooms and other learning areas are appropriate for the courses offered			
24.1	Training rooms and other learning areas provide adequate accommodation for the teaching/training sessions allocated to them.	⊠ Yes	□ No	
24.2	Training rooms and any specialised learning areas, for example, laboratories, workshops and studios, are equipped to a level which allows for the effective delivery of each course.	⊠ Yes	□ No	
24.3	There are facilities suitable for conducting the assessments required for each course.	⊠ Yes	□ No	□ NA
This s	tandard is judged to be:	□ Not Me	et	
Comn	nents			

Traini	ng rooms and simulated factory areas provide excellent accommodation conducive to le	earning.	
-	alised learning areas are equipped to an excellent standard with a simulated factory area ive training to be delivered.	a which en	ables very
Facilit	ies are suitable for conducting any necessary assessments.		
25.	There are appropriate additional facilities for participants and staff		
25.1	Participants have access to sufficient space, which could include a library and	⊠ Yes	□ No
	suitable Information Technology (IT) facilities so that they can carry out their own private work and/or study.		
25.2	Trainers have access to sufficient personal space for preparing teaching/training	⊠ Yes	□ No □ NA
	sessions, marking work and relaxation.		
25.3	Participants and staff have access to space and facilities suitable for relaxation and the consumption of food and drink, including facilities that are located outside the premises.	⊠ Yes	□ No
25.4	There are individual offices or rooms in which teachers/trainers and senior	⊠ Yes	□ No
	management can hold private meetings and a room of sufficient size to hold staff meetings.		
25.5	Administrative offices are adequate in size and are resourced for the effective	$\boxtimes$ Yes	□ No
•	administration of the provider.		
This s	tandard is judged to be:	☐ Not Met	
Comn	nents		
Partic	ipants have access to sufficient space and Information Technology (IT) facilities so that t	hey can ca	rry out their own
study.			
prepa are six Meeti	is adequate space for trainers to prepare sessions and to relax. The training floor conta ration and the company provides facilities for relaxation, including a gymnasium for traix canteens on site for the consumption of food and drink.  In the provider of the provider of the provider of the provider. Administrative offices esourced.	iners and p	articipants. There
INSPE	CTION AREA – ONLINE DISTANCE AND BLENDED LEARNING COMPONENT (if applicable Management, staffing and administration of online, distance and blended learning co	•	
26.1	Senior managers have an understanding of the specific requirements of online, distance and blended learning.	☐ Yes	□ No
26.2	Data collection and collation systems include the logging of trainer and participant	☐ Yes	□ No
	submissions and interaction and appropriate action is taken if the timeliness of these	_ 103	_ 110
	falls below expectations.		
26.3	There are established processes which enable the provider to verify that the	☐ Yes	□ No
	participant who is registered on the programme is the same person who attends,		
	completes the programme and receives any programme credit.		
26.4	Staff monitor the online activity of participants and trainers and take action immediately if there are concerns about cyberbullying or other online risks to participants.	☐ Yes	□ No
This s	tandard is judged to be:	Not Met	ПМА

Comr	ments			
27.	Online course management is effective			
27.1	There is a suitably qualified manager or management team with experience of	☐ Yes	□ No	
	online, distance and blended learning, who have responsibility for programme			
	delivery and the management of the trainers.			
27.2	The provider has a sufficient number of qualified online trainers to give	☐ Yes	□ No	
	individualised instructional service to each learner.			
27.3	The allocation of online trainers to courses provides a consistent learning experience	$\square$ Yes	□ No	
	and delivery is monitored to ensure consistency.			
27.4	Online delivery methods are sufficient to attain the stated course objectives and	☐ Yes	$\square$ No $\square$ NA	
	intended learning outcomes.			
27.5	Online programme designers make effective use of appropriate teaching aids and	☐ Yes	□ No	
	learning resources.			
27.6	Suitable additional study aids are provided through investment in technology and/or	☐ Yes	□ No □ NA	
	issuing supplementary study materials.			
This s	standard is judged to be:	☐ Not Met	□ NA	
Comn	ments			
28.	Trainers have an acceptable level of technical knowledge			
28.1	Trainers demonstrate an understanding of the special challenges and demands of	☐ Yes	□ No	
	online, distance and blended learning.			
28.2	Online trainers are properly and continuously trained with respect to provider	☐ Yes	□ No	
	policies, participant needs, instructional approaches and techniques and the use of			
	appropriate instructional technology.			
28.3	Performance review procedures for online trainers incorporate regular monitoring of	☐ Yes	□ No	
20.0	their feedback to participants.		<b>□ 110</b>	
This s	standard is judged to be:	☐ Not Met	□ NA	
11113 3	indicated is judged to be:		□ NA	
Comr	ments			
29.	The enrolment process is comprehensive, transparent and supportive to applicants			
29.1			_	
	Participants are made aware of the necessary level of digital literacy required to	☐ Yes	□ No	

This standard is judged to be:		☐ Met	$\square$ Partially Met	☐ Not Met	□ NA
Comr	ments				
30.	Online services provided meet the reasonable needs	of particip	pants		
30.1	Instructions and suggestions on how to study and how are made available to assist participants in learning ef	w to use the		s 🗆 Yes	□ No
30.2	Staff are available to assist participants to resolve issutechnical nature and all enquiries from participants are sympathetically.	_		☐ Yes	□ No
30.3	The provider ensures that participants understand an have access to appropriate technical advice to assist which are the provider's responsibility.		•	☐ Yes	□ No
30.4	The provider supports and encourages peer interaction such as social media and virtual learning environment	•	•	els 🗌 Yes	□ No
	standard is judged to be:	□ Met	☐ Partially Met	□ Not Met	□ NA
31.	The technology used to deliver the programmes is fit				
31.1	The provider uses appropriate and readily accessible to interaction between the provider and the participant and educational services.	• .	•	☐ Yes	□ No
31.2	The provider has access to the services of an experience ensure that systems are operative at all times and protrainers and staff working remotely.			☐ Yes	□ No
	standard is judged to be:	☐ Met	☐ Partially Met	□ Not Met	□ NA
Comr	ments				
сом	PLIANCE WITH STATUTORY REQUIREMENTS				
	Declaration of compliance has been signed and dated			⊠ Yes	□ No

## PART C - SUMMARY OF STRENGTHS AND ACTION POINTS

Numbering of action points aligns with that of the minimum standards

# MANAGEMENT, STAFFING AND ADMINISTRATION

Provider's Strengths	
There is a passionate commitment to training every employee to work effectively and	safely.
Staff are very responsive to ideas for improving quality and have the flexibility and co	mmitment to implement new
systems quickly.	
There are innovative ideas to improve practice such as the production of an electronic trialled and improved. This will simplify administration and collect and collate information	• •
Actions Required	Priority H/M/L
2.4 The Provider must ensure that all administrative policies and procedures are well	☐ High
documented and effectively disseminated.	
2.5 Data collection and collation systems must include accurate feedback and	$\square$ High $oxtimes$ Medium $oxtimes$ Low
performance data to inform improvement.	
3.2 All staff employment records must be fully up to date and experience and qualifications must be verified.	$\square$ High $\boxtimes$ Medium $\square$ Low
3.4 The Provider must implement plans to review staff performance to include	☐ High ☒ Medium ☐ Low
documented course delivery observations for trainers.	□ High ⊠ Medium □ Low
4.3 The Provider's policies must be included on the website to improve their	☐ High ☐ Medium ☒ Low
accessibility and to raise awareness.	□ mgn □ weddin ⊠ tow
7.3 Feedback must be obtained, collated and analysed on a regular basis to inform improvement.	$\square$ High $\ oxtimes$ Medium $\ \Box$ Low
7.4 The Provider must ensure that feedback is reviewed by management and action	
taken for improvement.	☐ High ☒ Medium ☐ Low
7.6 The Provider must implement plans to compile appropriate annual reports.	$\square$ High $\ oxtimes$ Medium $\ \Box$ Low
TEACHING LEADNING AND ACCECCRAENT	
TEACHING, LEARNING AND ASSESSMENT	
Provider's Strengths	
The learning programmes are extremely relevant to the needs of the employees and and safe practices.	are designed to ensure efficiency
Courses are well planned and organised within the context of the workplace.	
Use of real equipment in a simulated factory setting enables the use of realistic exerc	ises to improve skills and
understanding in a safe and controlled environment.	•
Excellent use of one-to-one training on the workshop floor to enable safe and efficier	it use of machinery.
Actions Required	Priority H/M/L
None	☐ High ☐ Medium ☐ Low
· · · · · ·	

involved in answering questions.

PARTICIPANT WELFARE Provider's Strengths	
There is a high level of commitment to ensuring all participants are safe when attendi workplace environment.	ng the training and in the whole
Actions Required	Priority H/M/L
16.7 The Provider must fully implement the radicalisation and extremism policy and ensure that all trainers have received appropriate training.	☐ High ☒ Medium ☐ Low
PREMISES AND FACILITIES  Provider's Strengths  There is an excellent, purpose-built training facility that is fully equipped with separate demonstrations, classroom courses and offices, and which includes a simulated work	•
Actions Required	Priority H/M/L
None	☐ High ☐ Medium ☐ Low
ONLINE DISTANCE AND BLENDED LEARNING COMPONENT (if applicable)  Provider's Strengths	
Not applicable	
Actions Required	Priority H/M/L
	☐ High ☐ Medium ☐ Low
RECOMMENDED AREAS FOR IMPROVEMENT To be reviewed at the next inspection	
It is recommended that the Provider includes a monitored development action plan as the effective identification of support needs.	s part of staff appraisal to enable
It is recommended that the Provider expands its use of the company's website to inclupublicity in order to raise the profile and to increase awareness and understanding of	
It is recommended that the Provider should include punctuality in its attendance polic	y to clarify expectations.
The Provider should implement its mechanisms for obtaining feedback from participa to identify areas of strength and areas for improvement.	nts and other relevant stakeholders
   It is recommended that tutor training should take place on questioning techniques an	d how to ensure all participants are

COMPLIANCE WITH STATUTORY REQUIREMENTS				